

Part number list on following page.

Beginning Manufacturing Date: Nov 2012
Ending Manufacturing Date: Active

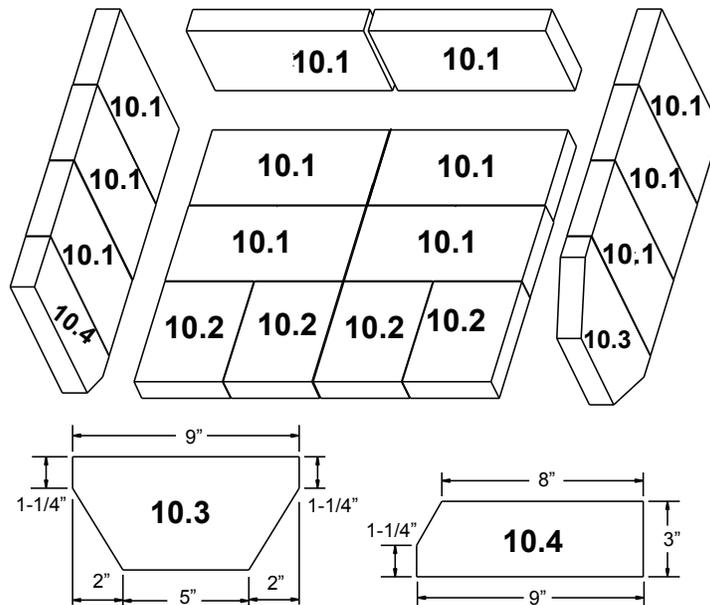
IMPORTANT: THIS IS DATED INFORMATION. When requesting service or replacement parts for your appliance please provide model number and serial number. All parts listed in this manual may be ordered from an authorized dealer.



Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
1	Air Channel, Convection w/Bracket (Retain Original SN Label)		SRV7033-144	
2	Air Supply Back		SRV7033-134	
3	Flue Collar		SRV7000-302	Y
4	Panel Assembly, Side, Left		7033-019	
5	Rear Channel Assembly		7033-002	Y
6	Tube Support Rack		7033-148	
7	Brick Retainer		7033-149	
8	Ceramic Fiber Blanket, 1/2" Thick (19" W x 13-3/4" H)		832-3390	Y
9	Baffle Board - 9-1/2 in W x 13-3/4 in H	Pkg of 2	SRV7033-209	Y

10 Brick Set



10	Brick Assembly - Complete Set	Pkg of 18	SRV7033-006	
10.1	Brick, 9 x 4-1/2 x 1-1/4"	Qty. 12 Req.		
10.2	Brick, 6 x 4-1/2 x 1-1/4"	Qty. 4 Req.		
10.3	Brick, 9 x 4-1/2 x 1-1/4" w/angles, see diagram	Qty. 1 Req.		
10.4	Brick, 9 x 3 x 1-1/4" w/angle, see diagram	Qty. 1 Req.		
	Brick, Uncut	Pkg of 1	832-0550	
		Pkg of 6	832-3040	
11	Panel Assembly, Side, Right		7033-017	
12	Tube Channel Top - Tube Channel Access Cover		SRV7033-237	
13	Tube, Channel Assembly	Manifold Tubes	SRV7033-023	Y

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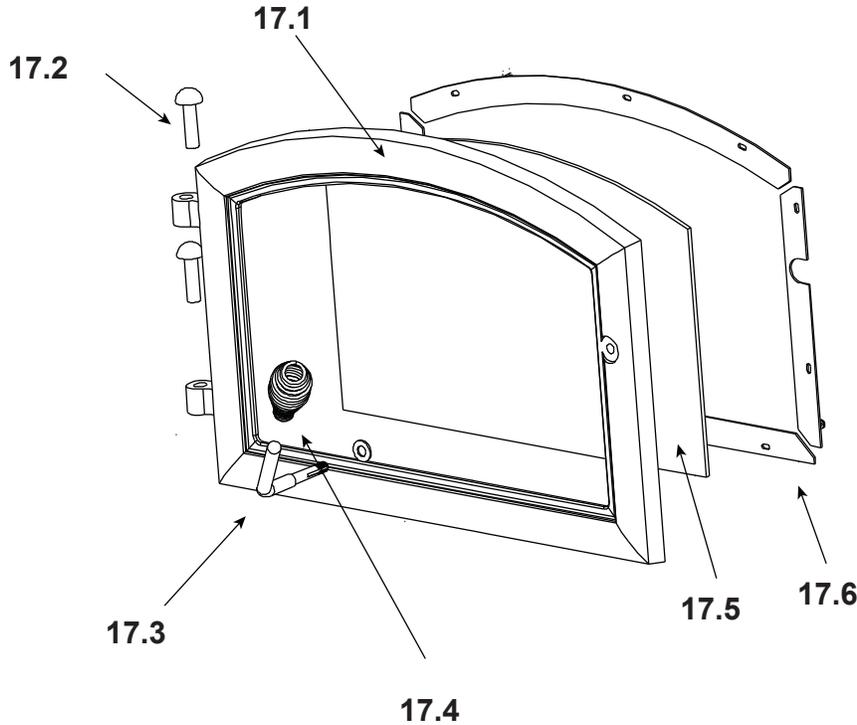


Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
#14 Burn Rate Controls & Accociated Parts				
14.1	Burn Rate Control Assembly		7033-033	Y
14.2	Spring Handle, 1/4", Black		SRV7000-614	Y
14.3	Door Gasket - Front Air Timer Door		7033-282	Y
14.4	Timer Air Control Assembly		SRV7033-064	Y
14.5	Rear Air Control Arm Assembly		7033-035	Y
14.6	Start-Up Control Knob		SRV7000-343	
14.7	Air Control Rod Guide		7033-210	
14.8	Latch, Magnet	For Air Control	229-0631	
14.9	Timer Arm Assembly		7033-034	Y
14.10	Timer (Only) Replacement Assembly		SRV480-1940	Y
#15 Pedestal Assembly				
15.1	Pedestal Riser		7033-207	
15.2	Pedestal Base		7033-163	
15.3	Strip, Oak Trim	No longer available	832-0560	
#16 Baffle Protection channel				
16	Baffle Protection channel		SRV7033-298	

Additional service part numbers appear on following page.

#17 Door Assembly



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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
17.1	Door Assembly	Black	DR-31/43BK-FH	
17.2	Hinge Pins, 1/2"	Black (Pkg of 2)	7000-606/2	
17.3	Door Handle Assembly		832-0540	
	Cam Latch		SRV430-1141	
	Key, Cam Latch		SRV430-1151	
	Nut, Locking Door Handle	Pkg of 24	226-0100/24	Y
	Screw, Flat Head Philips 8-32 X 1/2	Pkg of 10	832-0860	Y
	Washer, Sae, 3/8	Pkg of 3	832-0990	Y
	Door Handle, Formed		SRV430-1131	
17.4	Spring Handle, Door 1/2"	Black	SRV7000-613	Y
17.5	Door Glass Assembly - 15-1/2 in. W x 13-3/8 in H		7000-012	Y
17.6	Glass Frame Set	4 Pieces	832-0350	
	Gasket, Glass Tape - Field Cut to Size	5 Ft	832-0460	Y
	Rope, Door, 3/4" X 84" - Field Cut to Size	7 Ft	832-1680	Y
	Label, Burn Rate Air Control		SRV7033-160	
	Label, Start-Up Air Control		SRV7033-166	

Additional service part numbers appear on following page.

QUADRA-FIRE Service Parts

31M-ACC-AU

Beginning Manufacturing Date: Nov 2012

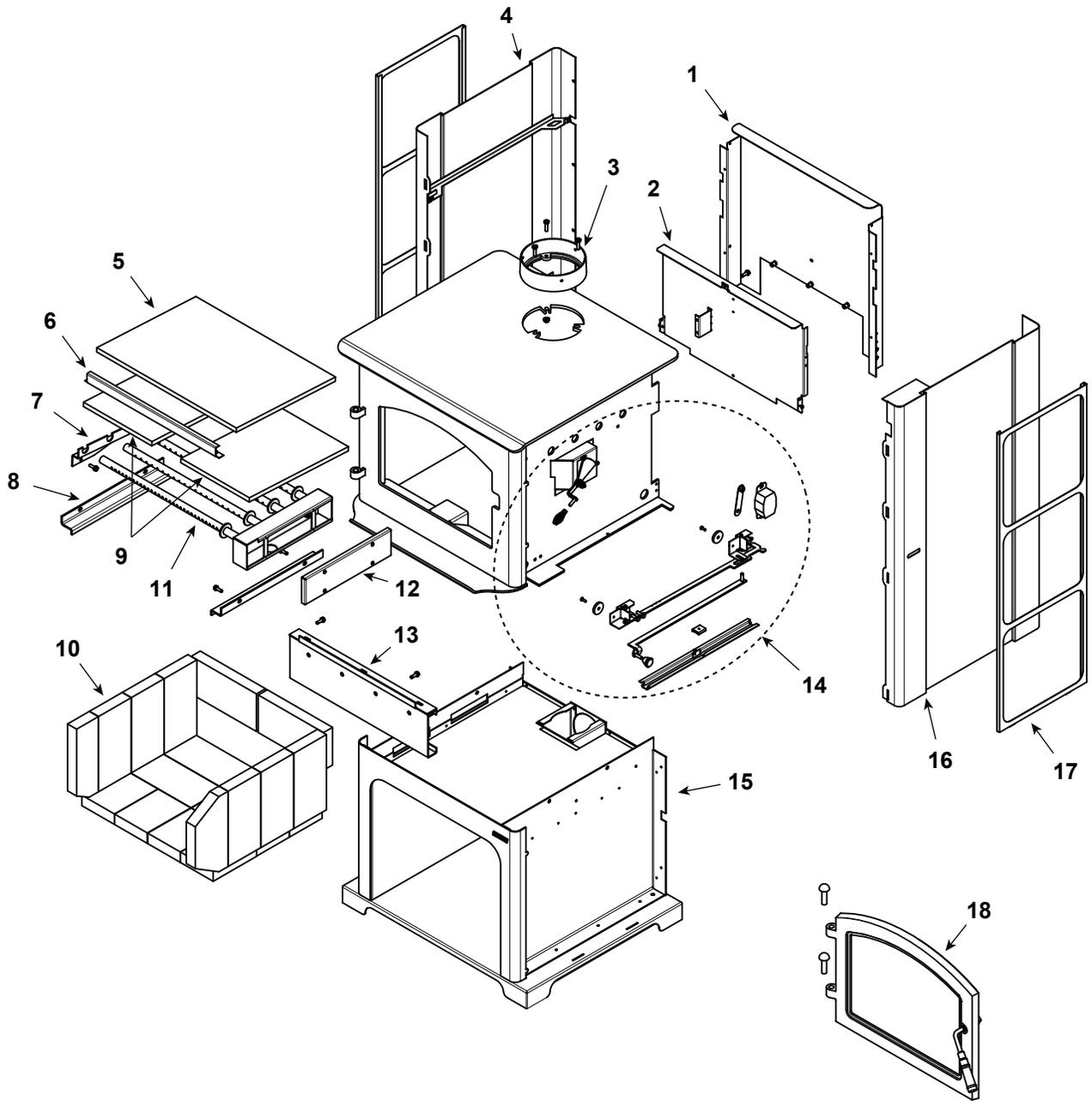
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**Stocked
at Depot**

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
	Hinge Pins, 1/2", Black		7000-606/2	
	Logo, Quadra-Fire	Nickel	200-3240	
	Spring Handle, 1/2", Black		SRV7000-613	Y
	Spring Handle, 1/4", Black		SRV7000-614	Y
	Component Pack (Includes Spring Handles (1) 1/2" and (2) 1/4", Trimount Plug, and Owners Manual)		SRV7033-067	
	Paint Touch-Up		812-0910	
	Plug, Trimount, .250"	Pkg of 24	229-0880/24	Y
	Door Handle Assembly		832-0540	Y
	Gasket, Manifold	Pkg of 4	7038-168/4	Y



Part number list on following page.

Beginning Manufacturing Date: March 2015
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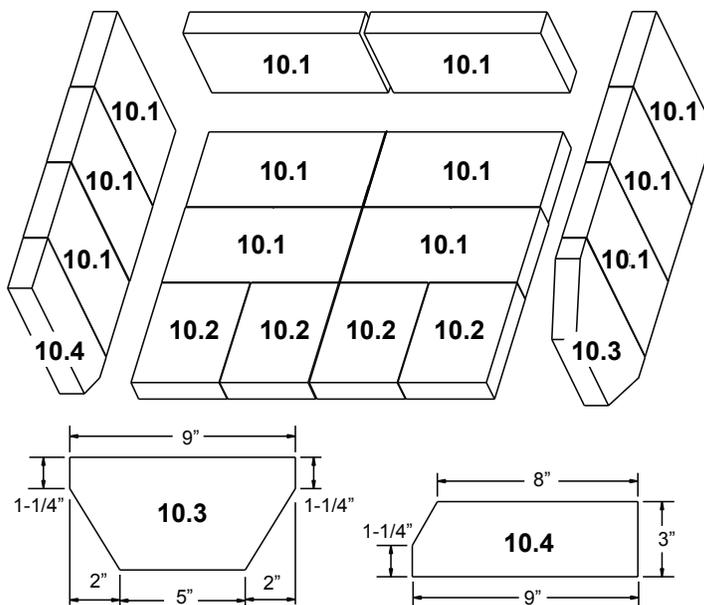
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Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
1	Air Channel, Convection w/Bracket (Retain Original SN Label)		SRV7033-144	
2	Air Supply Back		SRV7033-134	
3	Flue Collar		SRV7000-302	
4	Panel Assembly, Side, Left		SRV7033-082	Y
5	Ceramic Fiber Blanket, 1/2" Thick		832-3390	
6	Baffle Protection Channel		SRV7033-298	
7	Tube Support Rack		7033-148	
8	Brick Retainer		7033-149	
9	Baffle Board	Pkg of 2	SRV7033-209	

#10 Brick Set Assembly



10	Firebrick Set, Complete Set		SRV7033-006	
10.1	Brick, 9 x 4-1/2 x 1-1/4"	Qty. 12 Req.		
10.2	Brick, 6 x 4-1/2 x 1-1/4"	Qty. 4 Req.		
10.3	Brick, 9 x 4-1/2 x 1-1/4" w/angles, see diagram	Qty. 1 Req.		
10.4	Brick, 9 x 3 x 1-1/4" w/angle, see diagram	Qty. 1 Req.		
	Brick, Uncut	Pkg of 1	832-0550	
		Pkg of 6	832-3040	
11	Tube, Channel Assembly		SRV7033-023	
12	Tube Channel Top		SRV7033-237	Y
13	Rear Channel Assembly		7033-002	Y

Additional service part numbers appear on following page.

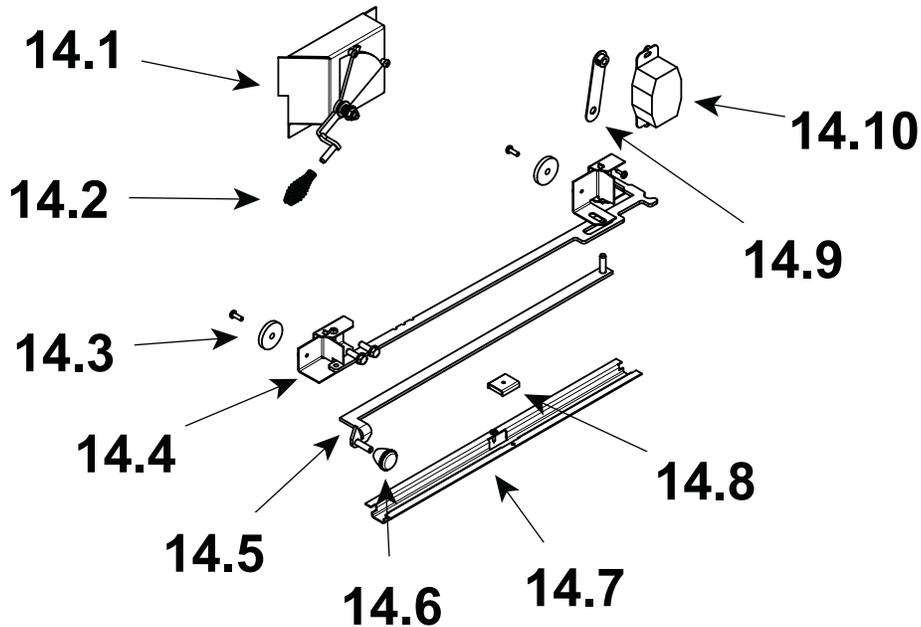
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ITEM	DESCRIPTION	COMMENTS	PART NUMBER
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#14 Burn Rate Control Assembly



14.1	Burn Rate Control Assembly		7033-033	Y
14.2	Spring Handle, 1/4"		250-8340	Y
14.3	Door Gasket		7033-282	Y
14.4	Timer Air Control Assembly		SRV7033-064	Y
14.5	Control Arm Assembly, Rear Air		SRV7033-079	
14.6	Knob		SRV7000-343	
14.7	Air Control Rod Guide		7033-210	
14.8	Latch, Magnet		229-0631	
14.9	Timer Arm Assembly		7033-034	Y
14.10	Timer (Only) Replacement Assembly		SRV480-1940	Y
15	Pedestal Assembly		SRV7033-072	
	Logo, Quadra-Fire	Pkg of 10	7000-649/10	
16	Panel Assembly, Side Right		SRV7033-080	
17	Tile Frame		SRV7033-324	

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