

# HEAT & GLO I30 INSERT Zero Clearance Assembly Instructions

**NOTE: UNIT MUST BE INSTALLED PRIOR TO PLASTERING**



## STEP 1:

Lay the base panel flat on your working surface, with the flat edge to the front



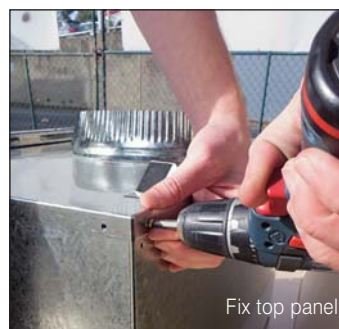
## STEP 2:

Position the side panels (Gas on the LEFT and Electrical on the RIGHT), then screw both sides into the base panel using the screws supplied. Ensure the raised channel sections are placed to the front.



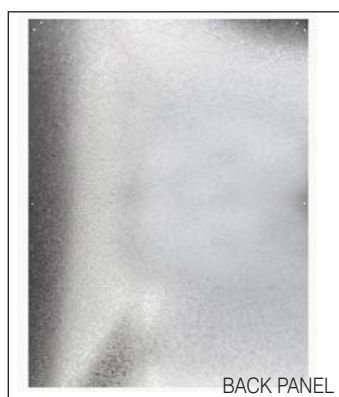
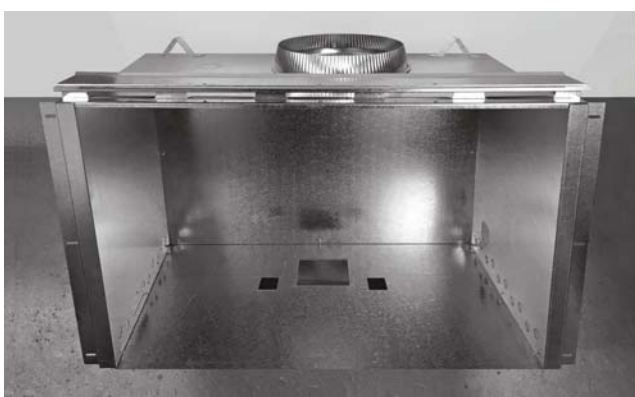
## STEP 3:

The electrical cord feeds through the 'trapdoor' outlet' and the black plastic grommet (supplied) is positioned around the cord. (When the unit is inserted into the box, **pull the cord taught so that the majority of the cord is outside the box**).



## STEP 4:

Position the top plate over the 3 sides (vertical panels should fit inside the top plate), line up all pre-drilled holes then screw all panels together.



## STEP 5:

The Zero Clearance box is now fully assembled.



750mm Galvanised flue piece



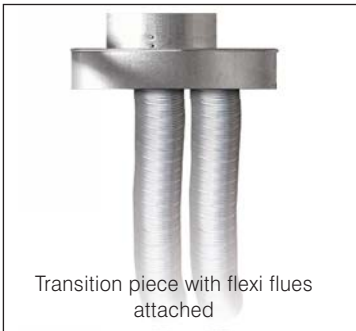
### STEP 6:

Position the 750 mm piece of galvanised flue over the crimped spigot located on the top of the box, and fix to spigot using either pop rivets or self-tapping screws.

### STEP 7:

Attach the top of the flexi flues to the bottom of the transition piece, and then position the transition piece into the top of the 750mm galvanised section and leave loose so that you can rotate to locate the corresponding starting collars on the sliding top plate of the unit (mark the individual flexis so that you can line them up with the corresponding starter collar - ensure they are not twisted).

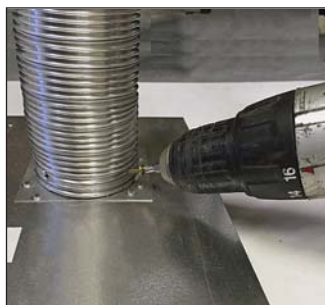
When the flexi-flues are attached to the starter collars, you can fix the transition piece to the 750mm gal flue using 3 self-tapping screws



Transition piece with flexi flues attached



Remove plate from top of unit, ready to fix Flexi-Flues



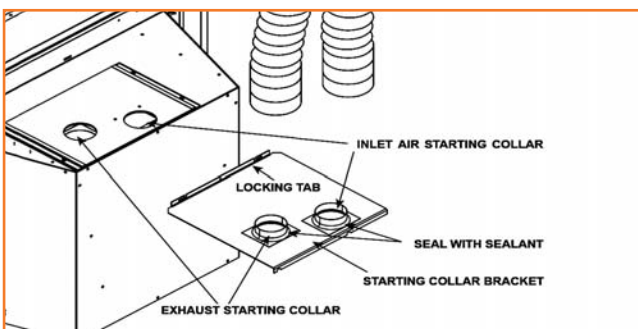
Secure each Flexi-Flue to starter collar with 3 self-tapping screws



Ensure Flexi-Flues are firmly affixed



When both Flues are secured to starter collars, replace plate onto top of unit



### Connecting Vent Pipe

Reference instructions in the termination kit.

- Install the 3-inch flexible vent pipe(s) down through the 750mm gal flue.
- Secure the exhaust flexible vent pipe to the exhaust starting collar on top of the appliance with three screws. See Figure 8.1.
- Use 3 screws to attach the section of inlet air vent to the inlet collar on the collar slide plate. See Figure 8.1.

**NOTE:** The collar slide plate may be removed from appliance to aid installation.



Termination cowl fixes to the top of the SLP flue

### STEP 8:

Attach required SLP flue to the top of the transition piece and then finish by attaching SLP vertical termination (minimum flue length is 2 x 1200mm).



### STEP 9:

Assembly is now complete, and the unit should now be ready to be installed into the pre-built frame (as per specifications).

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No one builds a better fire